

 GOVERNMENT OF DUBAI	Organization/Unit:	إدارة مختبر دبي المركزي Dubai Central Laboratory Department	الوحدة التنظيمية:	 بلدية دبي DUBAI MUNICIPALITY
	Document Title:	Specific Rules for FA Certification of Chloride Inhibitor Admixtures as per ASTM C1582/C1582M-11(2017)e1	عنوان الوثيقة:	
	Doc Ref.	DM-DCLD-RD-DP21-2201 (IC)	رقم الوثيقة :	

Issue Date	Rev. No.	Summary Of Amendments
01/04/2017	0	First draft for comments
01/06/2017	0	Final draft
18/07/2017	1	Issue for use
26/03/2019	2	Updated format as per new DM template and new DM logo
25/03/2020	3	New amendment as per ASTM C1582/C1582M-11(2017) e1 standard, changing font type and some editorial changes
21/07/2020	4	Add the options for initial audit by the approved CAB and remotely by PCAS. Adding definition for authorized auditor. Update for the new numbering system and followed terminologies. Add provision for accepting valid test reports. Add provision for accepting valid test reports.
26/09/2021	5	Removal of the documents in clause 2.1.2, in addition to further amendment in the provision for accepting valid test reports (clause 2.4.2.3), in line with DM 30% reduction of requirements (both service and specialized). Modifications in the auditing part for the factories already certified against ISO 9001 to opt for auditing only the areas of production and monitoring stages of product realization, quality control and final product testing and evaluation.

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1. GENERAL

1.1 INTRODUCTION

1.1.1 This document prescribes the specific rules for the implementation of the DM Third Party Product Certification Scheme Through Factory Assessment as applied to the specific product(s) identified herein, taking into consideration the applicable normative references and standard specifications.

1.1.2 The applicant shall comply with these specific rules, and with those already mentioned in the “General Rules for DM Third Party Product Certification Scheme Through Factory Assessment”, DM-DCLD-RD-DP21-2001 (IC).

1.2 SCOPE

This specific rule applies only to manufacturer of Admixtures to Inhibit Chloride-Induced Corrosion Reinforcing Steel in Concrete.

1.3 PRODUCT IDENTIFICATION AND APPLICABLE STANDARDS / NORMATIVE REFERENCES

1.3.1 Product name: Admixture to inhibit chloride – induced corrosion of reinforcing steel in concrete

1.3.2 Applicable Standard/Normative Reference: ASTM C1582/C1582M-11(2017)e1 Standard Specification for Admixtures to Inhibit Chloride-Induced Corrosion of Reinforcing Steel in Concrete.

1.3.3 Additional References:

ISO 9001 Quality Management System – Requirements

ISO 19011 Guidelines for Auditing Management Systems

1.4 DEFINITION OF TERMS

In addition to the definitions given in ASTM C1582/C1582M-11(2017) e1 and DM-DCLD-RD-DP21-2001(IC) the following shall also apply:

1.4.1 Independent Testing Laboratory - Dubai Central Laboratory (DCL) or any testing laboratory recognized by the DCLD-PCAS.

1.4.2 Independent Test – test performed or conducted by the recognized Independent Testing Laboratory

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- 1.4.3 Standard Specification – ASTM C1582/C1582M-11(2017) e1 Standard Specification for Admixtures to Inhibit Chloride-Induced Corrosion of Reinforcing Steel in Concrete.
- 1.4.4 Product Quality Assurance Plan – a document being agreed upon both by the client and DCLD-PCAS being used to ensure continuous compliance of the certified product
- 1.4.5 QMS - Quality Management System aligned with the requirements of ISO 9001 Standard
- 1.4.6 Client – Manufacturer of the corrosion inhibitor admixture.
- 1.4.7 DM Certification Body: Dubai Central Laboratory Department-Products Conformity Assessment Section (DCLD-PCAS)
- 1.4.8 Authorized auditor : is any approved auditor by DCLD-PCAS either internal within DCLD or external (Approved CAB's auditor or approved auditor based on a signed contract)

2. REQUIREMENTS FOR CERTIFICATION

2.1 APPLICATION

- 2.1.1 The client shall apply to DCLD-PCAS for the Certification and authorization to use the DCL Conformity Mark.
- 2.1.2 Application form shall be submitted to DCLD-PCAS.

2.2 FACTORY OPERATION

2.2.1 Quality Management System

The client shall have a Quality Management System that is aligned to the requirements of ISO 9001 standard.

NOTE : Having a certificate of ISO 9001 is not a mandatory requirement; however the structure of the client's QMS shall be in line with its requirements.

2.2.2 Laboratory for Factory Production Control Testing

The client shall have a quality assurance laboratory to carry out factory production control testing to ensure that the raw materials and finished product comply with the requirements of the standard specification.

The laboratory can be part of the factory production facilities, or, can be through a documented agreement with an external laboratory.

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2.3 INITIAL FACTORY AUDIT

- 2.3.1 Initial factory audit will be carried out by duly authorized auditor(s) which will cover auditing of the quality management system to verify its compliance with the requirements of ISO 9001, in addition to verify the implementation of DCLD-PCAS certification's requirements. Where possible; the audit can be carried out remotely as per (DM-DCLD-RD-DP21-2098 (IC) Guidelines for Remote Audit) or as per the related approved guidelines which are followed by the approved outsourced CAB.

NOTE: An independent certification to ISO 9001 issued by a QMS certification body recognized by DCLD-PCAS may be considered as having satisfied this requirement; however, DCLD-PCAS may still opt to carry out verification audit to confirm that the factory is in compliance with requirements of DCLD certification schemes and rules, mainly the areas of production and monitoring stages of product realization, quality control and final product testing and evaluation.

- 2.3.2 Factory audit shall be conducted by designated audit team in accordance with ISO 19011 – Guidelines for Auditing Management Systems.

2.4 PRODUCT EVALUATION

2.4.1 Sampling

- 2.4.1.1 Sampling for initial testing shall be taken randomly by the authorized auditor from the products to be certified (sizes to be determined) either from production lines or the factory warehouse.

- 2.4.1.2 Three sets of sample per product per type should be selected – as applicable from the production line or from the warehouse and shall be subjected to testing; the first set, where possible, will be tested in the factory witnessed by duly authorized auditor, the second set will be sent to DCLD-PCAS approved independent testing laboratory. The third set will be kept by the client or factory as reference for future use.

- 2.4.1.3 Sample(s) for independent test shall be identified and signed in the presence of the authorized auditor and shall be submitted to DCLD-PCAS approved lab.

2.4.2 Product Evaluation and testing

- 2.4.2.1 Samples drawn for independent test shall meet the requirements of ASTM C1582/C1582M-11(2017) e1 as below detailed:

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- Table 1- Physical requirements of concrete containing a chloride – corrosion inhibiting admixture
- Table 2 – Corrosion inhibiting product requirements :

Either : As below when tested according ASTM G109

- Mean integrated macrocell current of test beams , $C \leq 50$
- Mean corroded area of test beams , fraction of control
- Visual inspection of bars: The corroded area of the top reinforcing bars extracted from the test beam is less than 1/3 the mean percentage of the corroded area of the control beams.

OR

For Corrosion – Inhibiting Performance as below when tested according ASTM G180 :

- Mean $1/R_p$ compared to control $\leq 1/8$
- Average $\log_{10}(1/R_p)$ value is 1.0 or less than that of the chloride only average

- 2.4.2.2 Where appropriate, a comparison shall be made between the client's routine test results, results of witness testing and the results of testing by the independent testing laboratory.
- 2.4.2.3 Where applicable, Independent test shall only be conducted if the result of the in-factory test shows satisfactory result. DCLD-PCAS shall accept available valid test reports conducted by an approved DCLD-PCAS independent laboratory within one year from the date of the initial assessment , in line with the internal quality control testing plan of the factory. In such case, the testing of that particular parameter(s) shall be waived accordingly.
- 2.4.2.4 If the result of the test conducted by the DCLD-PCAS approved independent testing laboratory shows non-conformance to the specified requirements, the provision for rejection specified in Clause 9 in ASTM C1582/C1582M-11(2017)e1 standard shall apply. The retest shall be carried out on the reference sample kept by the client on new samples collected by the authorized auditor on which full testing shall be carried out, if necessary.
- 2.4.2.5 If the retest passed, the initial product assessment is considered conforming to product specification. If not, the client will be advised to take corrective action.
- 2.4.2.6 Only after re-assessment and subsequent product compliance shall the client be allowed to use the DCL Conformity Mark on his product(s) that have been tested and found complying with the certification requirements.

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3. GRANTING OF THE DCL CERTIFICATION

3.1 CONDITIONS FOR GRANTING THE DCL CERTIFICATE OF CONFORMITY

3.1.1 When the results of the factory audit (clause 2.3) and product evaluation (clause 2.4) show conformity to the requirements specified in the General Rule and Specific Rule, the Certificate of Conformity and authorization to use the DCL Conformity Mark shall be issued to the client for the type(s)/model(s)/brand(s) of the product covered by the assessment.

3.1.2 The client shall agree with the DCLD-PCAS for the preparation and implementation of a product quality assurance plan / mechanism to ensure continuing compliance with the Standard Specifications and the requirements of this certification scheme. It shall consist of (1) an internal factory production control plan, and (2) an independent testing plan.

3.1.3 Factory Production Control System (Internal Product Quality Assurance Plan)

The client shall have an internal product quality assurance plan giving details of the tests to be carried out at the factory. This will include as a minimum, the following details: (1) location of sampling; (2) frequency of sampling; (3) quantities of samples; (4) tests to be carried out; (5) results acceptance criteria; and (6) responsible person to carry out the activity. The plan shall cover all inspections carried out thru out the whole manufacturing process; i.e. (raw materials – production lines- finished product testing and evaluation as per standard specifications –final packing.

The plan shall take into consideration the production process, the volume of production, the criticality of the test to be specified, and other relevant factors

3.1.4 Independent Testing Plan

The client shall agree to an independent testing plan to be carried out on samples which are collected in accordance with DM-DCLD-RD-DP21-2096 (IC) – Surveillance of Certified Clients under the Factory Assessment Scheme, and implemented by the DCLD-PCAS.

3.2 ISSUANCE OF DCL CERTIFICATE OF CONFORMITY

If the conditions mentioned in clause 3.1 above have been complied, the client shall be issued a DCL Certificate of Conformity and a Scope of Certification that covers the category, class, groups and levels of the products that are certified and will be authorized to use the DCL Conformity Mark on the certified products.

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3.3 RESPONSIBILITIES OF THE CERTIFIED CLIENT

- 3.3.1 The client shall ensure that his product, for which a certificate has been issued, conforms at all times to the requirements of the General Rule and Specific Rules, and regulations and legislation, whenever applicable, and shall maintain to the satisfaction of DCL, a system of factory production control including inspection and testing.
- 3.3.2 The client shall give the duly authorized auditor(s), access during working hours, without prior notification, to the premises of the factory where certified product is manufactured, for the purpose of evaluating the materials, production processes, finished products, quality assurance facilities, records and others in accordance with the requirements of the certification scheme.
- 3.3.3 The client shall inform DCLD-PCAS in writing of any change of management, transfer of plant site, modification in the product, manufacturing process or factory quality management system.
- 3.3.4 In case of transfer of factory location, the certificate shall be deemed valid only after factory and product audit at the new site has been satisfactorily completed.
- 3.3.5 Any infraction stated in the terms and conditions of the certification scheme and the use of DCL Conformity Mark shall constitute sufficient grounds for suspension, withdrawal and termination of certification in accordance with DM-DCLD-IMS-RD-07.
- 3.3.6 Any dispute that may arise in connection with the Terms and Conditions of the certification scheme shall be settled in accordance with DM-DCLD-IMS-RD-08 Appeals, Disputes, and Complaints Procedure.
- 3.3.7 The client shall pay all applicable fees related to the certification process.

3.4 USE OF THE DCL CONFORMITY MARK

- 3.4.1 The design and use of the DCL Conformity Mark shall be in accordance with the Terms and Conditions for the Use of the DCL Conformity Mark, DM-DCLD-IMS-RD-13
- 3.4.2 The client shall submit samples of tag showing the DCL Conformity Mark, for approval by the DCLD-PCAS. The proposal shall include drawings and/or diagrams showing the location and size of the marking for each size of the product/product container, where applicable.
- 3.4.3 The Certificate of Conformity and the authorization to use the DCL Conformity Mark is non-transferable.

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4 SURVEILLANCE

- 4.1 DCLD-PCAS or their authorized auditor shall carry out periodic surveillance to ensure consistent compliance with the requirements of this certification scheme as per DM-DCLD-RD-DP21-2096 (IC) – Surveillance of Certified Clients under the Factory Assessment Scheme.
- 4.2 Testing as part of surveillance shall be in accordance with the Independent Testing Plan (clause 3.1.4) that has been agreed between the DCLD-PCAS - and the client.

5 FEE SCHEDULE

- 5.1 The client shall pay the applicable fees and charges related to the granting of the certificate of conformity to use the DCL Conformity Mark based on the applicable DCL Conformity Mark based on DCL Official Fee Structure, DM-DCLD-RD-DP21-2074 (IC).
- 5.2 The fees for this certification scheme shall include but not limited to the following;
- 5.2.1 Application Fee
 - 5.2.2 Initial Assessment Fee
 - 5.2.3 Certification Fee
 - 5.2.4 Marking Fee
 - 5.2.5 Surveillance Fee
 - 5.2.6 Annual Renewal Fee
 - 5.2.7 Testing Fee
 - 5.2.8 Outsource Activity Fee , where applicable

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